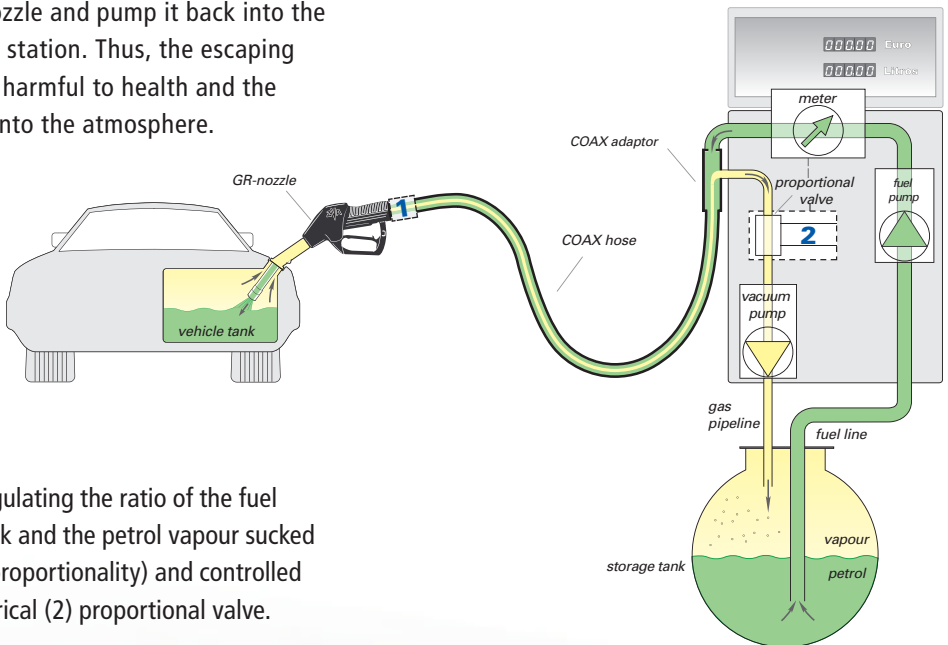


# Vapour recovery Made in Germany

In many countries around the world it is compulsory that filling stations be fitted with a vapour recovery system. Since 2009 the EC Directive 2009/126/EC requires the installation of Stage II vapour recovery systems in the petrol pumps. These systems suck off the petrol vapour-air mixture at the filling nozzle and pump it back into the storage tanks of the petrol station. Thus, the escaping petrol vapours - which are harmful to health and the environment - cannot get into the atmosphere.



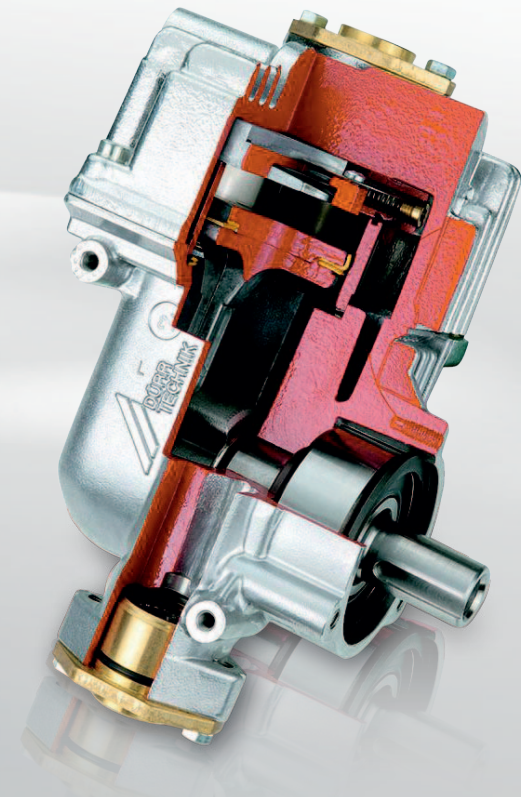
## FUNCTIONING

The function is based on regulating the ratio of the fuel pumped into the vehicle tank and the petrol vapour sucked off. This ratio is set to 1:1 (proportionality) and controlled by a mechanical (1) or electrical (2) proportional valve.

Legal requirements and automatic monitoring systems place the highest demands on the reliability of vapour recovery systems. In case of a problem with the vapour recovery the filling station operator is required by law to switch off the petrol pump within a certain limited period of time. In Germany this period is 72 hours.

The key factor for a trouble-free vapour-recovery system is a reliable vapour recovery pump with a constant flow volume.

Since 1994 Dürr Technik has manufactured the MEX piston pump, which was developed especially for vapour recovery. The fact that there are several hundred thousand such pumps in operation all over the world bears witness to their reliability and flexibility.



Belt drive  
MEX 0831

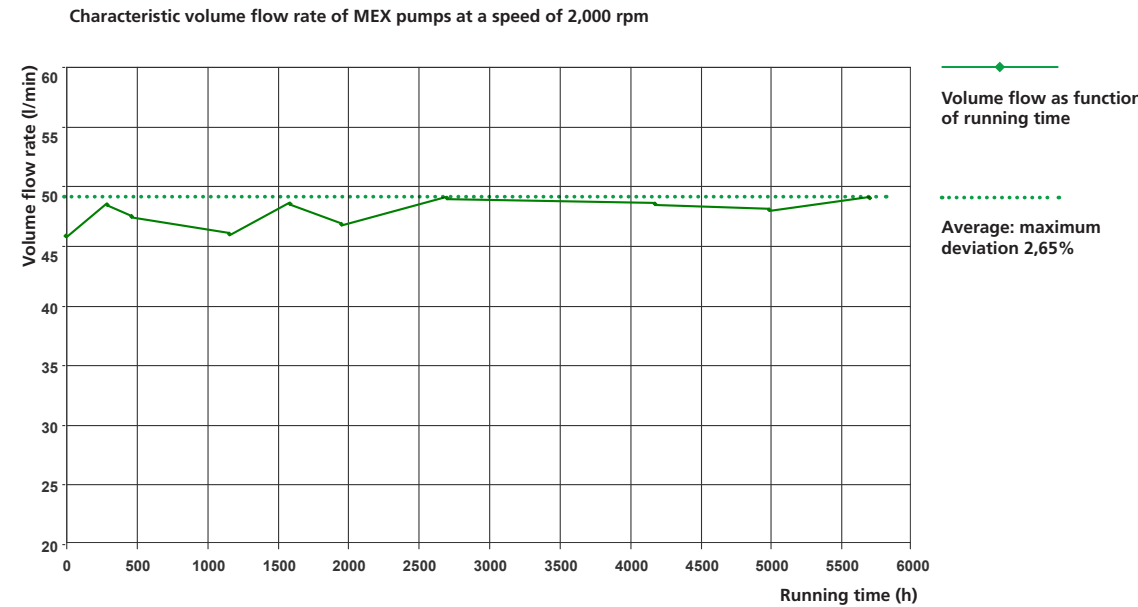
## CONVINCING ADVANTAGES

### 1. Various driving systems

- Belt drive
- Direct drive

### 2. Reliable and long service life

- Certified according to ATEX, TÜV, QS, PTB and PCEC
- Constant flow volume throughout its entire service life of the vapour recovery pump



### 3. Robust and flexible

- Condensate resistant thanks to a patented prechamber with drainage system
- Wide temperature range from -40 up to +60° C
- Independent of rotation direction
- Suitable for direct assembly and retrofit
- Applicable for systems with electric as well as mechanical proportional valves

### 4. Safe

- Flame trap
- Temperature protection
- Explosion protection according to ATEX
- „E85“ suitable

### 5. Maintenance-free

- Self-adjusting piston sealing for constant flow volume throughout the complete service life of the vapour recovery pump

### 6. Service friendly

- Pump head can be disassembled by a special coupling without dismounting the motor
- Pump heads can be fitted on all motor versions and are therefore universally useable
- Quick, uncomplicated and cost-saving

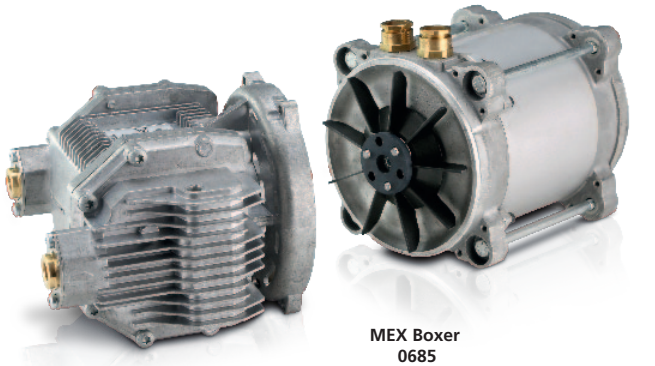
## MEX BOXER

### Small and space-saving – the ideal pump for retrofitting

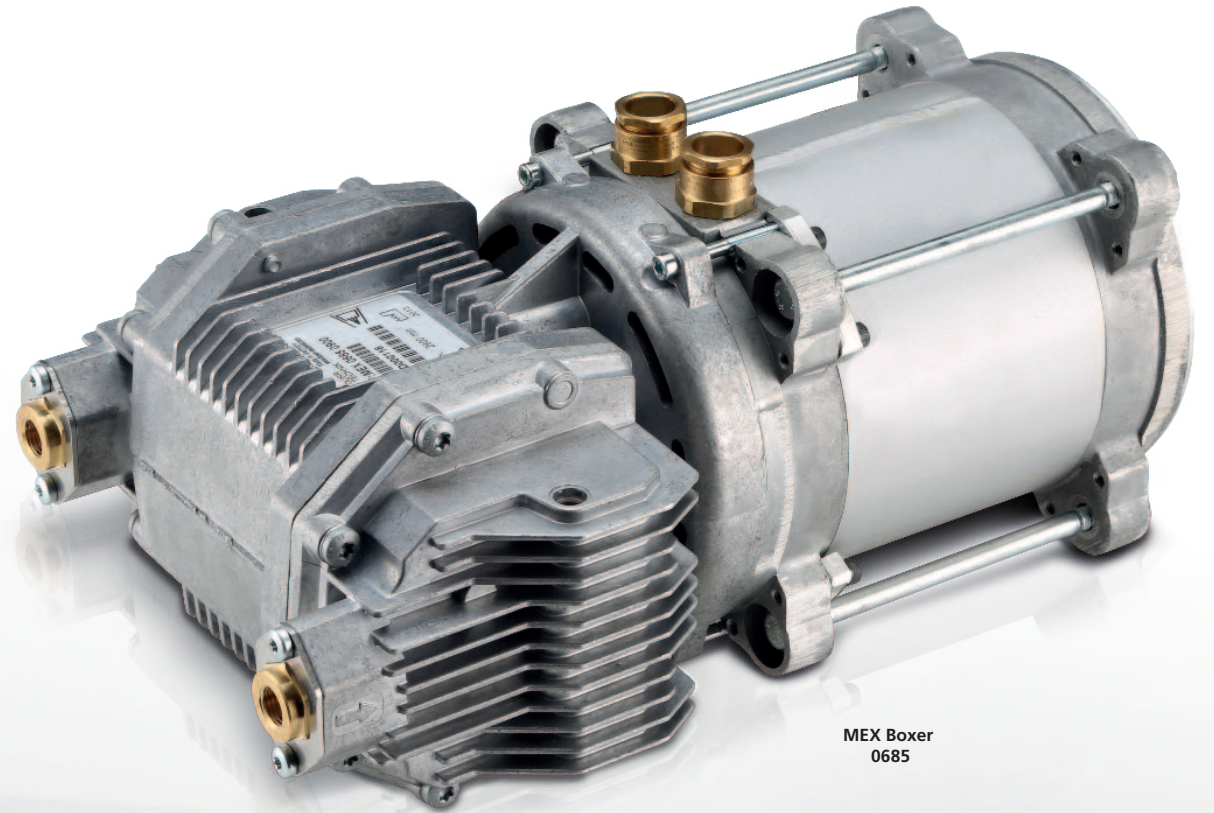
The MEX Boxer combines the proven advantages of the MEX series in a small, compact form, which can easily be mounted. For this reason it is especially suitable for retrofitting into existing petrol pumps.

- Extremely long service life
- Simple, variable mounting, horizontal or vertical, with two suction connections for each active pump nozzle and only one pressure connection towards the underground tank

- Extremely low vibrations owing to the Boxer principle, therefore very silent running
- Service-friendly: due to a special and unique coupling it is possible to dismount the pump head from the motor and exchange it.



MEX Boxer  
0685



MEX Boxer  
0685

Technical data belt drive MEX 0831

| Type        | Flow volume | End pressure | Recommended motor power | Max. permissible speed of rotation | Dimensions L x W x H |
|-------------|-------------|--------------|-------------------------|------------------------------------|----------------------|
|             | V (l/min)   | (mbar)       | (W)                     | (1/min)                            | (mm)                 |
| 0831-11/600 | 44          | ~150         | 150 (200)               | 2300                               | 148x88x188           |

Accessories: pulley (94 mm effective diameter), replacement pumps and motors on request.

Remarks:

V = flow volume at counter pressure p<sub>e</sub> = 150 mbar and a suction pressure p<sub>abs</sub> = 900mbar

Pumping medium: air

Noise level: < 70 dB(A)

p<sub>abs</sub> = absolute pressure

Technical data direct drive 1-cylinder MEX 0544-1...

| Type          | Flow volume | End pressure | Relay     | Motor ratings  |               |                 |           | Dimensions L x W x H |
|---------------|-------------|--------------|-----------|----------------|---------------|-----------------|-----------|----------------------|
|               |             |              |           | Wattage rating | Rated current | Nominal voltage | Frequency |                      |
|               | V (l/min)   | (mbar)       | (V)       | P1 (W)         | (A)           | (V)             | (Hz)      | (mm)                 |
| 3~motor 50 Hz |             |              |           |                |               |                 |           |                      |
| 0544 1000K    | 53          | ~150         | 24 DC     | 285-312        | 0,75          | 380-415         | 50        | 310x152x201          |
| 0544 1100K    | 53          | ~150         | without   | 285-312        | 0,75          | 380-415         | 50        | 310x152x201          |
| 0544 1700K    | 53          | ~150         | 220-240AC | 285-312        | 0,75          | 380-415         | 50        | 310x152x201          |
| 1~motor 50 Hz |             |              |           |                |               |                 |           |                      |
| 0544 1200K    | 53          | ~150         | 24 DC     | 440-480        | 2,20          | 200-240         | 50        | 365x152x201          |
| 0544 1250K    | 53          | ~150         | 220-240AC | 310            | 1,35          | 230             | 50        | 315x152x201          |
| 0544 1300K    | 53          | ~150         | without   | 440-480        | 2,20          | 200-240         | 50        | 365x152x201          |
| 1~motor 60 Hz |             |              |           |                |               |                 |           |                      |
| 0544 1400K    | 38          | ~150         | 24 DC     | 200-230        | 1,80          | 110-127         | 60        | 365x152x201          |
| 0544 1500K    | 38          | ~150         | without   | 200-230        | 1,80          | 110-127         | 60        | 365x152x201          |
| 0544 1800K    | 38          | ~150         | without   | 250            | 1,15          | 220             | 60        | 365x152x201          |

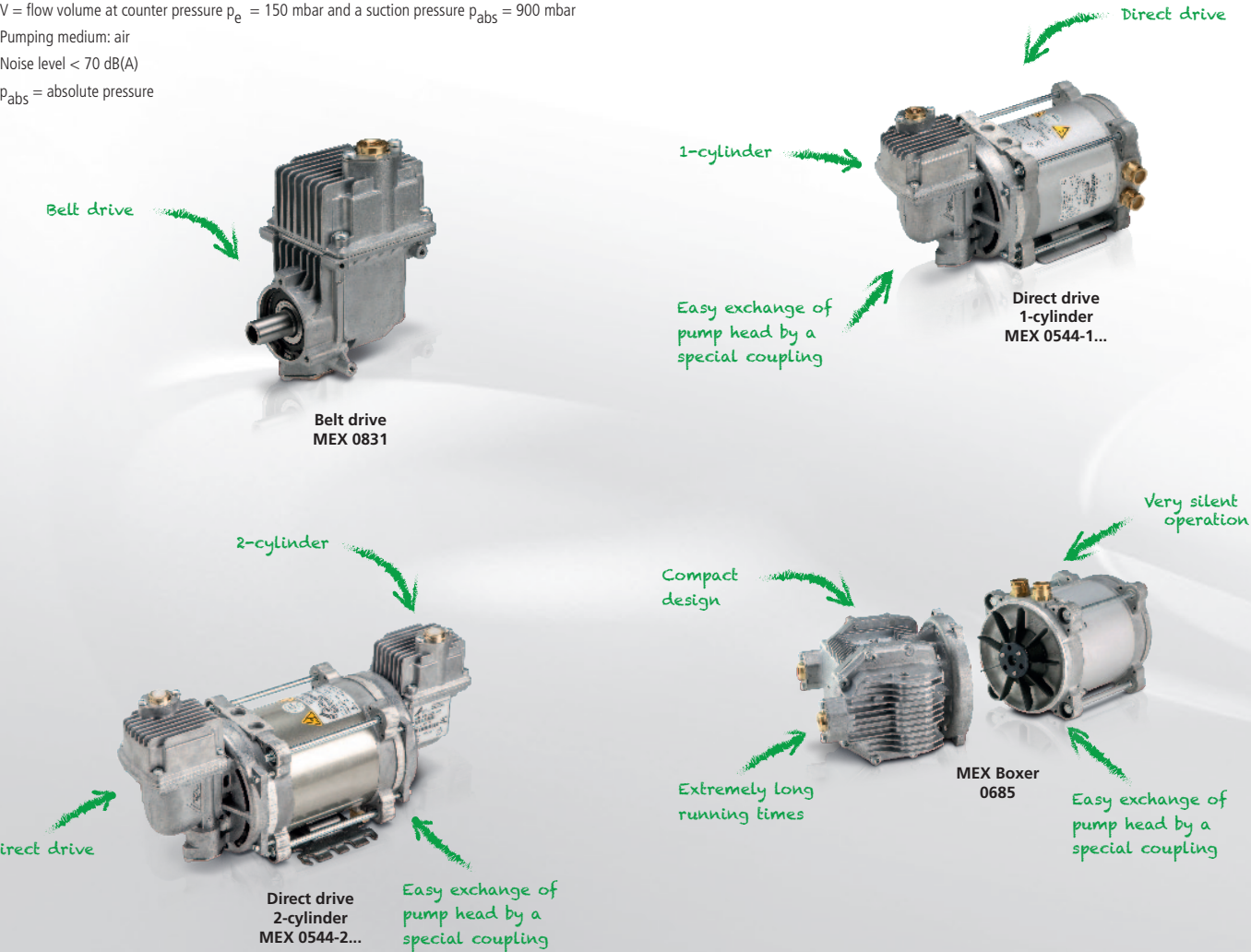
Remarks:

V = flow volume at counter pressure p<sub>e</sub> = 150 mbar and a suction pressure p<sub>abs</sub> = 900 mbar

Pumping medium: air

Noise level < 70 dB(A)

p<sub>abs</sub> = absolute pressure



Technical data direct drive 2-cylinder MEX 0544-2...

| Type          | Flow volume | End pressure | Relay     | Motor ratings  |               |                 |           | Dimensions L x W x H |
|---------------|-------------|--------------|-----------|----------------|---------------|-----------------|-----------|----------------------|
|               |             |              |           | Wattage rating | Rated current | Nominal voltage | Frequency |                      |
|               | V (l/min)   | (mbar)       | (V)       | P1 (W)         | (A)           | (V)             | (Hz)      | (mm)                 |
| 3~motor 50 Hz |             |              |           |                |               |                 |           |                      |
| 0544 2000K    | 53          | ~150         | 24 DC     | 340-375        | 0,90          | 380-415         | 50        | 432x152x201          |
| 0544 2100K    | 53          | ~150         | without   | 340-375        | 0,90          | 380-415         | 50        | 432x152x201          |
| 0544 2700K    | 53          | ~150         | 220-240AC | 340-375        | 0,90          | 380-415         | 50        | 432x152x201          |
| 1~motor 50 Hz |             |              |           |                |               |                 |           |                      |
| 0544 2200K    | 53          | ~150         | 24 DC     | 660-720        | 3,00          | 220-240         | 50        | 487x152x201          |
| 0544 2250K    | 53          | ~150         | 230 AC    | 690            | 3,00          | 230             | 50        | 487x152x201          |
| 0544 2300K    | 53          | ~150         | without   | 660-720        | 3,00          | 220-240         | 50        | 487x152x201          |
| 1~motor 60 Hz |             |              |           |                |               |                 |           |                      |
| 0544 2400K    | 53          | ~150         | 24 DC     | 320-370        | 2,90          | 110-127         | 60        | 487x152x201          |
| 0544 2500K    | 38          | ~150         | without   | 320-370        | 2,90          | 110-127         | 60        | 487x152x201          |
| 0544 2800K    | 38          | ~150         | without   | 330            | 1,50          | 220             | 60        | 487x152x201          |
| 3~motor 60 Hz |             |              |           |                |               |                 |           |                      |
| 0544 2850K    | 38          | ~150         | 24 DC     | 260-280        | 1,20          | 220-230         | 60        | 432x152x201          |

Remarks:

V = flow volume at counter pressure p<sub>e</sub> = 150 mbar and a suction pressure p<sub>abs</sub> = 900 mbar

Pumping medium: air

Noise level < 70 dB(A)

p<sub>abs</sub> = absolute pressure

Technical data MEX Boxer 0685

| Type          | Flow volume | End pressure | Relay | Motor ratings  |               |                 |           | Dimensions L x W x H |
|---------------|-------------|--------------|-------|----------------|---------------|-----------------|-----------|----------------------|
|               |             |              |       | Wattage rating | Rated current | Nominal voltage | Frequency |                      |
|               | V (l/min)   | (mbar)       | (V)   | P1 (W)         | (A)           | (V)             | (Hz)      | (mm)                 |
| 3~motor 50 Hz |             |              |       |                |               |                 |           |                      |
| 0685 1000     | 2x45*       | ~150         | 24 DC | 320            | 0,8           | 400             | 50        | 378x230x192          |

Futher motor versions on request.

Remarks:

\*V = flow volume per pump at counter pressure p<sub>e</sub> = 50 mbar and a suction pressure p<sub>abs</sub> = 850 mbar

Pumping medium: air

Noise level < 70 dB(A)

p<sub>abs</sub> = absolute pressure



Дистрибутор

"ОПВ Маркет" ЕООД  
България, София 1528,  
ул."Поручик Неделчо Бончев" 3, ет.5  
тел: 02/ 973 27 67  
e-mail: office\_bg@opwmarket.com  
www.opwmarket.com

Distributed by

"DAIS GLOBAL " LTD  
3, Poruchik Nedelcho Bonchev Str., fl. 5  
1528 Sofia, Bulgaria  
tel: +359 2 973 23 70  
e-mail: office@daisglobal.eu  
www.daisglobal.eu