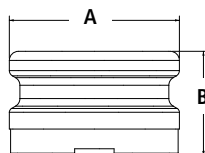


OPW Tight-Fill Top-Seal Adaptors

Tight-Fill Top-Seal Adaptors are installed in spill containment manholes on the fill riser pipe from an underground fuel storage tank. They mate with the gravity drop delivery elbow on the transport truck.



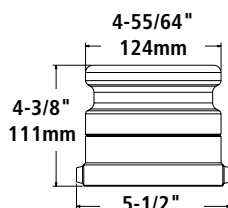
633T-8076



61SALP-1020-EVR



61SALP-MA
E85 EVR Approved



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OPW 633T

OPW 633T Top-Seal Adaptors thread onto the fill pipe of underground storage tanks, and are designed to mate with top-seal delivery elbows. Use OPW 634TT, 634TE or 634TTP Top-Seal Caps with 633T Adaptors.

Features

- ◆ **Easy Installation** – integral internal wrenching lugs are provided for installing in the confined space of spill containers.
- ◆ **Accommodate 633LC Lock Clamp** – 4" x 4" 633T (E) models incorporate dual notches in the base to accept 633LC clamps.
- ◆ **Manufactured from Durable, Corrosion-Resistant Materials** – bronze and hardcoat aluminum.

Ordering Specifications

Product #	Elbow Size	Riser Thread	A		B		Weight		Material	Replacement Parts	
			in.	mm	in.	mm	lbs.	kg		Part #	Description
633T-8060	3"	3"	3 ¹⁹ / ₃₂	41	1 ⁵ / ₈	92	0.96	.44	Bronze	H05289M	Gasket
633T-8070	3"	4"	3 ¹⁹ / ₃₂	68	2 ¹¹ / ₁₆	92	0.71	.32	Hardcoated Al.	H04150M	Gasket
633T-8075	4"	4"	4 ⁵⁵ / ₆₄	75	2 ³¹ / ₃₂	124	0.82	.37	Hardcoated Al.	H04150M	Gasket
633T-8076	4"	4"	4 ⁵⁵ / ₆₄	75	2 ³¹ / ₃₂	124	2.70	1.23	Bronze	H04150M	Gasket

Note: Maximum height of adaptor is 2¹¹/₁₆" (68mm).

OPW 61SA Swivel Adaptor

Pressure decay testing of underground storage tank systems has identified the joint between the tight-fill adaptor and the nipple or tank riser as a persistent leak point. Considerable movement takes place along the hose while the fill elbow is connected. Walk-downs and changes from one compartment to another move the hose across the pavement, rotating the elbow along with it. The result can be a loosening of the adaptor. As the adaptor backs off, the seal between it and the nipple is relaxed and a leak path is created allowing vapors to escape to the atmosphere. Vacuum-assist dispensing systems can aggravate this situation due to the slight pressurization of the UST.

The 61SA Swivel Adaptor mates with 4" top-seal delivery elbows and features a top section that rotates with hose movement while the bottom section remains securely in place maintaining seal integrity.

Features

- ◆ **Dual Seals** – ensure a vapor and liquid-tight seal.
- ◆ **Conductive, Self-Lubricating Retaining Rod** – ensures maintenance-free, reliable service life.
- ◆ **Same Internal Dimension as Standard 633T Adaptors** – to minimize pressure drop and maximize flow rates for quick product delivery.
- ◆ **61SALP-MA – EVR Approved for E85**

Ordering Specifications

Product #	Base Material	Adaptor Material	Weight	
			lbs.	kg
61SALP-1020-EVR*	Bronze	Bronze	7.1	3.2
61SALP-MA	Nickel	Nickel	7.1	3.2
61SA-Tool**	Wrench		11.0	5.0
H09039M	Replacement Gasket			

*Low Profile Fill Adaptor **See description on page 91.

Materials

Retaining Ring: Conductive nylon

Set Screws: Stainless steel

Seals: Buna-N

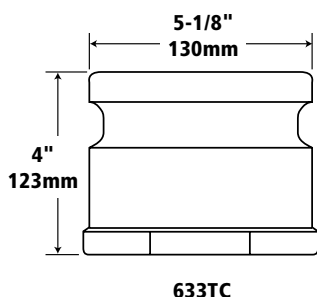
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Materials

Available in bronze or anodized aluminum for corrosion and wear resistance

633TC



633TC

Ordering Specifications

Product #	Elbow Size		Riser Thread		lbs.	kg	Description
	in.	mm	in.	mm			
633TC-8090	4	102	4	102	1.45	.66	Anodized Aluminum
633TC-8095	4	102	4	102	4.74	2.15	Bronze
633TCP-3803	4	102	4	102	1.26	.57	Anodized Aluminum

Matching Adaptors & Caps

	Description	Adaptor Part #	Seal	Cap Part #
Fill	3" Fill Elbow	633T, 633TE	Top	634TE
	4" Fill Elbow	633T, 633TE, 61SA, 61SALP	Top	634TT, 634LPC
	4" Coaxial Fill Elbow	633TC, 633TCP	Top	634TT, 634LPC
	3" Fill Elbow	61AS-3"	Side	62
	4" Fill Elbow	61AS-4"	Side	62, 62TT
Vapor	3" Vapor Elbow	1611AV, 1611AVB, 1611VR	Top	1711T, 1711LPC
Monitoring	Monitoring Well Pipe Caps	62M, 116M, 116, 634TMM, 62PMC	Complete Adaptor & Cap Kit	
Loose-Fill	Loose-Fill Pipe Caps 83, 269		Complete Adaptor & Cap Kit	

* Any variation of desired Adaptors will mate with corresponding Caps

OPW Tight-Fill Top-Seal Adaptors

Coaxial Adaptors

OPW 633TC

OPW coaxial vapor recovery fittings provide an easy, inexpensive means to convert existing conventional 4" underground storage tank fill pipes to coaxial vapor recovery installations when Stage I Vapor Recovery is required. Normally, little or no digging or breaking of concrete is necessary. Simply remove existing tight-fill adaptor and drop tube (if installation is so equipped), and insert an OPW 61TC Coaxial Drop Tube and the 633TC Adaptor. The OPW 633TC Adaptor is designed to mate with a coaxial delivery elbow.

OPW 633TCP Use On 61SOP

The OPW 633TCP Coaxial Adaptor features a popped vapor return path that opens only when connected to a fill elbow. When not in use, the vapor path is sealed, preventing fugitive emissions. The 633TCP is a replacement adaptor for the 61TCP Coaxial Drop Tube, and is designed to mate with a coaxial delivery elbow.

NOTE: Poppeted fittings are certified by California Air Resources Board (CARB).

OPW 633LC

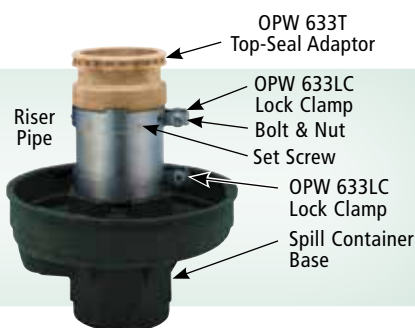
OPW 633LC Lock Clamp is designed to lock the OPW adaptor onto the riser pipe, preventing any potential vapor leaks from pressurized systems. The locking clamp slips over the riser pipe. The 633T, 633TE, or 1611 Adaptor is then threaded onto the riser pipe. Next, the lock clamp should be slid up the riser until the protrusions in the lock clamp line up with the notches in the adaptor. Once the adaptor and clamp are engaged, the lock clamp can be tightened and the adaptor will be locked onto the riser pipe, preventing it from being loosened by a delivery elbow.

Additionally, the lock clamp can be turned upside down on the riser pipe to lock the riser into the base of all OPW spill containers, which have notches in them similar to the adaptors. Using the lock clamp in this manner will lock the riser pipe into the spill container.

633TC & 633TCP Instruction Sheet Order Number: **H10013PA**

Materials

Clamp: Stainless steel
Bolt: Zinc plated steel
Set Screw: Stainless steel



633LC



Ordering Specifications

Part #	in.	cm	Description
633LC-1000	4"	10.16	Stainless Steel Locking Clamp



OPW 61SA-TOOL

OPW 61SA-TOOL

The 61SA-TOOL is a wrench designed to thread on the 61SA Fill and 61VSA Vapor Adaptors. The OPW 61SA-TOOL Adaptor installation tool is required to insure proper installation of OPW rotatable swivel adaptors, thread-on spill containers, fill and vapor adaptors, TC-400 torque cap for pipe nipples and threaded riser adaptors as per EVR requirements. The 61SA-TOOL includes provisions for the use of a torque wrench to facilitate accurate installation and testing.